

Garant

Steel boring bar A.. PDUNL 93°, for indexable inserts DN., left-hand, Shank Ø / insert size: 32/15mm


Order data

Order number	250627 32/15
GTIN	4045197650641
Item class	21T

Technical description

Lever screw	259018 7
Lever	259015 8
suitable indexable insert	DN.. 1506..
Centre offset L_3	22 mm
Minimum pre-drill $\varnothing D_{min}$	40 mm
Shim pins pack	259044 2
Shim punches pack	259047 2
ISO code toolholder	A32S PDUNR/L15
Insert size	15 mm
Shim	259031 28
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	left-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 8	259015 8
Lever screw Type 7	259018 7
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3